

LOW PRESSURE MELAMINE/VENEER PANEL
AND METHOD OF MAKING THE SAME

ABSTRACT

A layered composite product for use as a
5 floorboard, a door, a cabinet, a wall, etc. is disclosed.
The product is a layered structure that includes a rigid
substrate layer having two substantially planar sides, a
resin-saturated sheet layer disposed on each of the
substantially flat sides, and a veneer layer disposed on
10 at least one of the sheet layers. Also provided is a
method of making the aforementioned product, the method
comprising the steps of forming the layered structure,
and then compressing the structure in a pressing
apparatus for a time sufficient to cure the resin at
15 under heat and pressure.

SEARCHED - SERIALIZED